



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3294-5

Job Sheet 177046



Part No: D3294-5

Job Qty: 10 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		5/24/18	0.00	0.00	Start Up Waterjet		SC 18/05/14
100	Waterjet	10 pcs		5/24/18	0.00	0.75	Waterjet1		SC 18/05/14
110	QC	10 pcs		5/24/18	0.00	0.00	QC2 Waterjet-1		SC 18/05/14
120	QC	10 pcs		5/24/18	0.00	0.00	QC8-2		38 18/05/14
130	Brake NC	10 pcs		5/24/18	0.06	0.54	Brake NC 1		38 18/05/14
140	QC	10 pcs		5/24/18	0.00	0.00	QC5		38 18/05/14
150	HandFinish	10 pcs		5/24/18	0.00	0.32	HandFinish1		38 18/05/14
160	QC	10 pcs		5/24/18	0.00	0.00	QC7-2		38 18/05/14
170	Packaging	10 pcs		5/24/18	0.00	0.00	Packaging3-1		38 18/05/14
180	QC21-SA	10 Ea		5/24/18	0.00	0.00	QC21		38 18/05/14

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.080	2024-T3 .080 Sheet	.6500 sf (.065 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.080	1	15	0

Part Specifications

Specifications could not be found.

Plex 5/4/18 12:46 PM Dart.Gagnon.Michelle

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Container No: S071119



Part: D3294-5

Job No: 177046

Serial No/Batch: S071119

Revision:

Inspector:

Date: 05/11/18

DART AEROSPACE LTD		Work Order: 177046
Description: Doubler		Part Number: D3294-5
Inspection Dwg: D3294	Rev: D	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.129	+0.005/-0.001	0,129	1		VSC-01	
0.65	+/-0.030	0,652	1		VSC-02	
0.30	+/-0.030	0,308	1			
0.53	+/-0.030	0,537	1			
3.36	+/-0.030	3,366	1			
2.50	+/-0.030	2,504	1			
0.15	+/-0.030	0,156	1			
9.21	+/-0.030	9,215	1			
0.400	+/-0.010	0,402	1			
0.300	+/-0.010	0,301	1			
0.30	+/-0.030	0,30	1			
0.625	+/-0.010	0,627	1			
0.080	+/-0.010	0,080	1			
1.00	+/-0.030	0,999	1			

Measured by: SC	Audited by: DA 35	Preliminary Approval:
Date: 18/05/14	Date: MAY 14 2018	Date:

Rev	Date	Change	Revised by	Approved
A	09.07.29	New Issue	KJ	
B	13.06.03	Dwg Rev updated	KJ	AS